

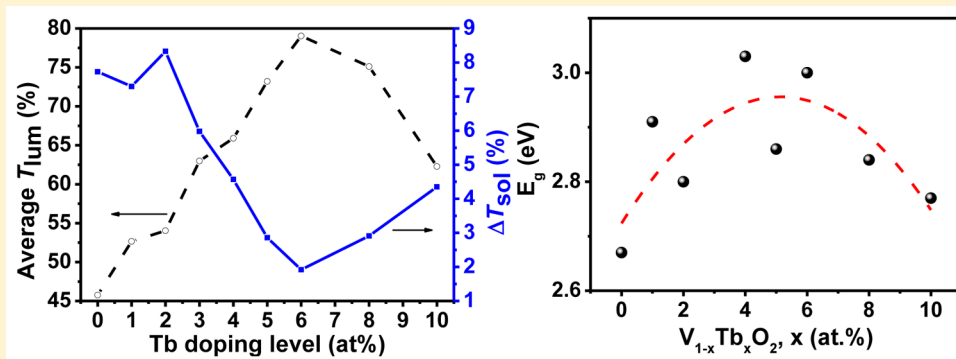
Terbium-Doped VO₂ Thin Films: Reduced Phase Transition Temperature and Largely Enhanced Luminous Transmittance

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ABSTRACT: Vanadium dioxide (VO₂) is a well-known thermochromic material with large IR modulating ability, promising for energy-saving smart windows. The main drawbacks of VO₂ are its high phase transition temperature ($\tau_c = 68$ °C), low luminous transmission (T_{lum}), and weak solar modulating ability (ΔT_{sol}). In this paper, the terbium cation (Tb³⁺) doping was first reported to reduce τ_c and increase T_{lum} of VO₂ thin films. Compared with pristine VO₂, 2 at. % doping level gives both enhanced T_{lum} and ΔT_{sol} from 45.8% to 54.0% and 7.7% to 8.3%, respectively. The T_{lum} increases with continuous Tb³⁺ doping and reaches 79.4% at 6 at. % doping level, representing ~73.4% relative increment compared with pure VO₂. This has surpassed the best reported doped VO₂ thin films. The enhanced thermochromic properties is meaningful for smart window applications of VO₂ materials.

1. INTRODUCTION

Vanadium dioxide (VO₂) is a well-studied thermochromic material that undergoes fully reversible metal–insulator transitions (MIT). At the critical temperature (τ_c) of 68 °C,^{1,2} VO₂ transforms from semiconducting monoclinic phase to metallic rutile phase, which can be reflected by a sharp change in infrared (IR) transmittance while visible light transmittance (T_{lum}) stays nearly constant. As its τ_c being the closest to the room temperature among transition metal oxides, while taking the advantage of being transparent at both states (hot metallic and cool insulating states) compared to the newly developed organic³ and hybrid⁴ smart systems based on temperature-responsive hydrogel matrices, VO₂ has since become the most potential choice to be applied in energy-saving smart windows^{5–7} and other thermal/optical/sensing devices.^{8–12}

VO₂ faces the drawback of both low T_{lum} and solar modulating ability (ΔT_{sol} , the ability to regulate the input solar energy). Simultaneously enhancing these properties has been achieved through casting VO₂ nanoparticles/matrix composite foils,^{13,14} thin film nanostructuring such as bio-inspired VO₂ with antireflection (AR) effects,¹⁵ and controlled

nanoporosity.¹⁶ By far, high τ_c is the most crucial issue that hinders the application of thermochromic smart windows, and the most efficient way to reduce τ_c is doping, although some dopants may degrade T_{lum} . Table 1 lists the selected dopants which can reduce τ_c . It is of interest to observe that most dopants have a certain upper limit in doping level to reduce τ_c . The reducing rate and the effects on T_{lum} are also summarized in this table.

Rare earth ions (RE³⁺) have large ionic radii and rich valence shell electrons. Therefore, doping RE³⁺ into VO₂ crystal lattice could lead to appreciable extra strain energy via structure deformation and altered holes or electrons carrier density which may profit enhancing the thermochromic properties of VO₂.²⁷ In this work, we first report the Tb³⁺ doping in VO₂ lattice, and its effect on lowering down the τ_c and significantly increasing the T_{lum} has been investigated systematically.

Received: November 16, 2015

Revised: December 14, 2015

Published: January 4, 2016

Table 1. Effects of Selected Dopants on τ_c and T_{lum} of VO₂

dopant	limit (at. %)	effect on τ_c (°C/at. %)	effect on T_{lum}
Eu ³⁺ ¹⁷	4	-6.5	increased by 22% at 4 at. %
Mg ²⁺ ^{18–20}	7	-3	increased by 11% at 7 at. %
W ⁶⁺ ²¹	2.5	-23	decreased by 10% at 2.5 at. %
F ⁻ ²¹	2.1	-20	unchanged
Mo ⁶⁺ ²²	2.5	-12	decreased by 10% at 3 at. %
Nb ⁵⁺ ²²	4	-8	decreased by 50% at 11 at. %
p ³⁻ ²³	1	-13	not available
Fe ³⁺ ²⁴	1.4	-6	not available
Sb ³⁺ ²⁵	7	-1	35% at 3 at. %
Zr ⁴⁺ ²⁶	11	unchanged	increased by 65%

2. EXPERIMENTAL SECTION

The chemicals used in this study were vanadium(V) oxide (V₂O₅, 99.99%, Alfa Aesar), terbium oxide (Tb₂O₃, 99.99%, Alfa Aesar), hydrogen peroxide (H₂O₂, 30 wt %, VWR), and polyvinylpyrrolidone (PVP, 99%, Sigma-Aldrich). All of the chemicals were used as received without any further purification.

2.1. Synthesis of Tb-Doped VO₂ (M) Thin Films. 180 mg of V₂O₅ powder and required amount of Tb₂O₃ powder were added into 15 mL of H₂O₂ at 70 °C. After 10 min of stirring at 800 rpm, a vigorous exothermic reaction took place and formed a reddish-brown sol. The precursor was then cooled in an ice bath, and another 1 mL of H₂O₂ was added to dissolve any remaining Tb₂O₃ powder. 12 mg of PVP was subsequently added to improve the viscosity of the precursor, which was dip-coated onto a 15 × 15 × 0.5 mm³ pre-cleaned fused silica substrate using a dip coater (KSV Instruments) at a speed of 300 mm/min. The precursor film was annealed at 550 °C for 2 h in a tube furnace with argon (99.9995%, NOX) atmosphere, during which the ramping rate was set to 1.0 °C/min, and gas flow rate was tuned to ~200 mL/min.

2.2. Characterization. The phases of the samples were determined with an XRD-6000 X-ray diffractometer (XRD, Shimadzu, Japan), of which the Cu K α radiation was produced at 40 kV and 30 mA with $\lambda \approx 0.15406$ nm at an X-ray grazing angle of 1.0°. The surface morphology, roughness, and particle size analyses were examined using a Digital Instrument DI3100 atomic force microscope (AFM, Bruker, Germany) under tapping mode. The transmission electron microscope (TEM) characterization was performed with JEOL JEM-2010 with the accelerating voltage of 200 kV. The XPS data were collected in the V 2p and Tb 3d binding energy regions using a Thermo Scientific ESCALAB 250Xi XPS spectrometer (900 μ m spot, 3 scans, 75 eV pass energy) equipped with Avantage Data System software. The transmittance spectra and hysteresis loop were collected using a Cary 5000 ultraviolet–visible light-near-infrared (UV–vis–NIR) spectrophotometer (Agilent, USA), which was equipped with a PE120 Peltier system simple heating and cooling stage (Linkam, UK). The calculations of integrated T_{lum} ($380 \leq \lambda \leq$

780 nm) and ΔT_{sol} ($280 \leq \lambda \leq 2500$ nm) can be found in eqs 1 and 2, respectively.

$$T_{lum/sol} = \int \varphi_{lum/sol}(\lambda) T(\lambda) d\lambda / \int \varphi_{lum/sol}(\lambda) d\lambda \quad (1)$$

$$\Delta T_{sol} = T_{sol}(20\text{ }^\circ\text{C}) - T_{sol}(90\text{ }^\circ\text{C}) \quad (2)$$

where $T(\lambda, \tau)$ is the recorded percentage transmittance at a particular wavelength and temperature, φ_{lum} is the standard luminous efficiency function for the photopic vision of human eyes,²⁸ and φ_{sol} is the solar irradiance spectrum for air mass 1.5 (corresponding to the sun standing 37° above the horizon).²⁹

3. RESULTS AND DISCUSSION

3.1. Synthesis of Tb-Doped VO₂ Thin Films. Figure 1a shows the XRD patterns of the Tb-doped VO₂ thin films. As

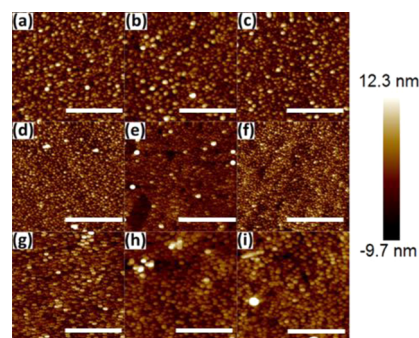


Figure 2. 2D AFM images in height of (a–g) 0–6 at. %, (h) 8 at. %, and (i) 10 at. % Tb-doped VO₂ thin films. The scan area of each image is $2 \times 2 \mu\text{m}^2$, and all of the scale bars represent $1 \mu\text{m}$.

depicted, all of the samples (V_{1-x}Tb_xO₂, $x = 0$ –10 at. %) exhibit the characteristic (011) peak at $2\theta \approx 28^\circ$, revealing the formation of VO₂(M) phase (JCPDS #82-661). In addition, no other vanadium oxide phase peaks can be found in the patterns, which proves the high phase purity of the VO₂ thin films. The high-resolution XPS scan of V 2p and Tb 3d was performed in the binding energy ranges of 535–507 and 1287–1235 eV, respectively. As shown in Figure 1b, the V 2p_{3/2} peak can be split into two peaks located at 518.6 and 517.8 eV, which should be ascribed to the V⁵⁺ and V⁴⁺, respectively. The existence of V⁵⁺ should be attributed to the partial oxidation of the thin film within several nanometers scale in the top layer. The Tb 3d peaks can be clearly observed in Figure 1c, and the Tb 3d_{3/2} and Tb 3d_{5/2} peaks locate at 1278.4 and 1243.4 eV, respectively. The calculated doping level of Tb³⁺ based on the XPS spectra of V 2p and Tb 3d is ~10.3 at. %, in accordance with the stoichiometry of the sample V_{0.9}Tb_{0.1}O₂.

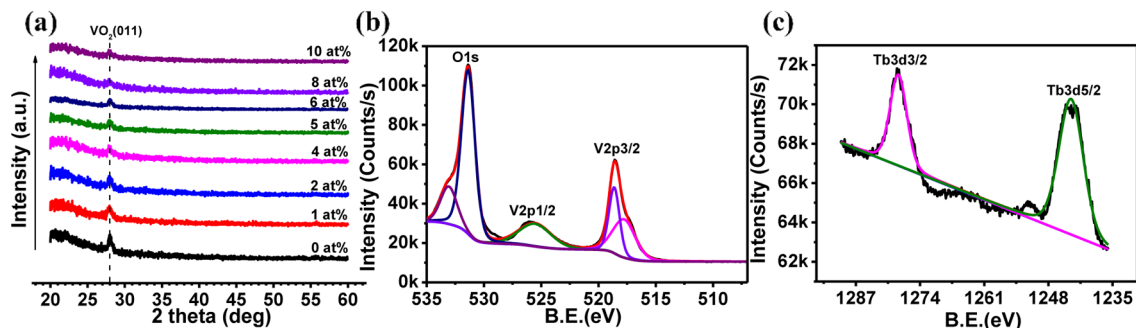


Figure 1. XRD patterns of Tb-doped VO₂ thin films (a). High-resolution XPS scan of V 2p (b) and Tb 3d (c) for the sample V_{0.9}Tb_{0.1}O₂.

Table 2. Summary of Experimental Results for Tb-Doped VO₂ Thin Films

doping level (at. %)	thickness ^a (nm)	T_{lum} (%)			T_{sol} (%)			τ_c (°C)	$\Delta\tau_c$ (°C)	grain size ^b (nm)
		20 °C	90 °C	ΔT_{lum} (%)	20 °C	90 °C	ΔT_{sol} (%)			
0	100	44.5	47.1	-2.6	51.6	43.9	7.7	67.5	15	60.7
1	100	52.0	53.3	-1.3	57.1	49.8	7.3	67.5	15	60.0
2	100	53.4	54.7	-1.3	58.7	50.3	8.3	65.0	20	61.5
4	100	65.4	66.4	-1.0	68.1	63.5	4.6	62.5	15	71.0
5	100	72.8	73.6	-0.8	74.6	71.7	2.9	60.0	10	60.1
6	100	78.6	79.5	-0.9	79.4	77.5	1.9	67.5	15	57.5
8	100	74.8	75.4	-0.6	76.4	73.5	2.9	72.5	35	73.6
10	100	61.3	63.3	-2.0	65.4	61.1	4.4	67.5	15	97.8

^aThe thickness derivation is within 10 nm. ^bThe mean grain sizes were obtained from the respective AFM images.

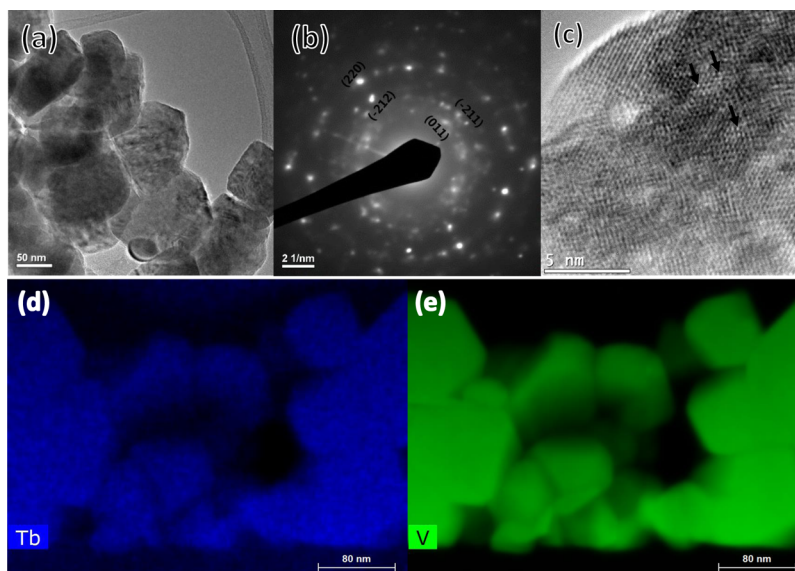


Figure 3. TEM image (a), SAED pattern (b), and the HRTEM (c) for the sample V_{0.98}Tb_{0.02}O₂. (d) and (e) are the EDX mapping of Tb and V elements, respectively.

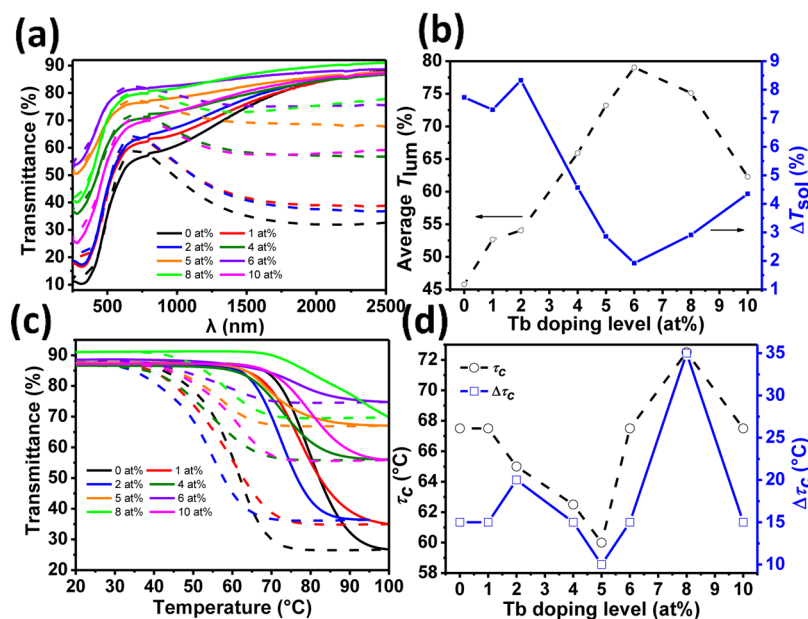


Figure 4. (a) UV-vis-NIR spectra of Tb-doped VO₂ thin films, all collected at 20 °C (solid lines) and 90 °C (dashed lines). (b) Plots of doping level dependent average T_{lum} and ΔT_{sol} for Tb-doped VO₂ thin films. (c) %T hysteresis loops of Tb-doped VO₂ thin films collected at $\lambda = 2500$ nm. Solid lines represent the heating processes, and the dashed lines are the cooling curves. (d) Phase transition temperatures (τ_c) and hysteresis loop width ($\Delta\tau_c$) of Tb-doped VO₂ thin films.

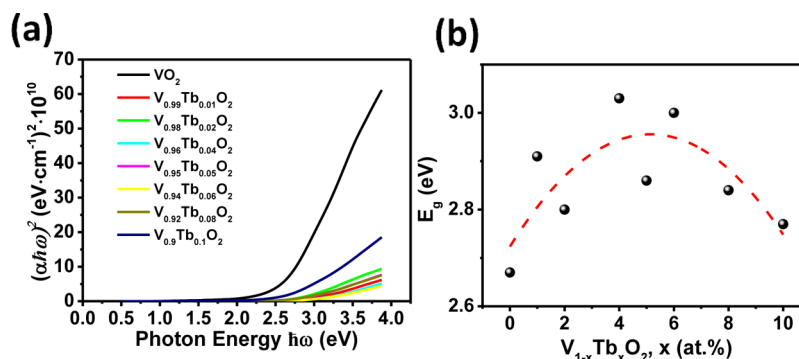


Figure 5. Plots of $(\alpha\hbar\omega)^2$ vs $\hbar\omega$ (a) and the photonic band gap E_g (b) of the VO₂ thin films.

The morphology of the thin films is shown in Figure 2, and the mean particle size was analyzed with NanoScope Analysis 3.0 software ranges approximately from 50 to 80 nm, with the exception of \sim 100 nm at 10 at. % Tb doping (Table 2). The measured roughness value ranges from 0.7 to 4.5 nm, and the smoothness would indicate an even distribution of the VO₂ nanoparticles on the fused silica substrates as shown in the 2D images, which may lead to the high average T_{lum} of the samples. The morphology and the phase of VO₂ thin film have been further confirmed by the TEM characterization. As shown in Figure 3, the thin film (V_{0.98}Tb_{0.02}O₂) exhibits the average grain size \sim 62 nm (Figure 3a), in accordance with the AFM result. The pattern of selected area electron diffraction (SAED, Figure 3b) can be indexed with VO₂ crystalline faces (011), ($\bar{2}11$), ($\bar{2}12$), and (220). The Tb doping was further confirmed by the HRTEM as shown in Figure 3c, where the larger Tb atoms (pointed by black arrows) could be observed in the lattice distortion region arising from the replacement of V by Tb [ionic radius ratio: 0.92 Å (Tb³⁺) vs 0.58 Å (V⁴⁺)]. The EDX mapping, as shown in Figures 3d and 3e, reveals the uniform doping of Tb in the VO₂ thin film.

3.2. Thermochromic Properties. Figure 4a displays the UV–vis–NIR spectra of the samples. It can be observed that as Tb doping level increases, the average T_{lum} is continuously improved from 45.8% (undoped) and capped at 79.0% (6 at. % Tb-doped), after which falling back slightly (Figure 4b and Table 2). Tb doping largely enhances the transmission in both visible and infrared (IR) range at both high and low temperatures. With higher Tb doping level, transmittance contrast at $\lambda = 2500$ nm gets smaller, possibly due to the adjustment in crystal structure as a result of introduction of large Tb³⁺ dopant ions. The interference effect between the %T at low and high temperatures¹⁶ is observed from 0 to 2 at. % Tb doping, where the crossing points of temperature dependent %T curves show a blue-shift trends along with the RE doping. This could lead to the slight enhancement in ΔT_{sol} from 7.7% to 8.3%. However, when Tb doping level is beyond 2 at. %, the interference effect discontinued and thus ΔT_{sol} shows a backward turning trend (Figure 4b and Table 2). Figure 4b displays the overall trends in average T_{lum} and ΔT_{sol} as functions of Tb doping level. It is interesting to find that 6 at. % Tb-doping is a turning point for both properties, at which average T_{lum} is at maximum while ΔT_{sol} is the lowest. It is worth noting that the phenomenal relative enhancement of T_{lum} of \sim 80% at 6 at. % doping level has surpassed the best reported dopings as shown in Table 1. From the data obtained, the overall best combination of thermochromic properties happens at 2 at. % Tb doping; there is an obvious relative

enhancement (\sim 18%) in average T_{lum} compared to the undoped sample, while ΔT_{sol} is also increased slightly from 7.7% to 8.3%. The hysteresis loops of %T recorded at the wavelength of 2500 nm were formed upon heating and cooling as depicted in Figure 4c, indicating that the MIT is a first-order phase transition. The temperatures at which the sharpest changes happen in both heating and cooling curves are taken from the hysteresis loops as $\tau_{c,heating}/\tau_{c,cooling}$. The average of $\tau_{c,heating}$ and $\tau_{c,cooling}$ represents the τ_c while the difference ($\Delta\tau_c = \tau_{c,heating} - \tau_{c,cooling}$) is the hysteresis loop width. As tabulated in Table 2, Tb-doping reduces τ_c at a rate of 1.5 °C/at.% up to 5 at. %, after which τ_c returns back to the value of undoped sample (67.5 °C) and even get higher to 72.5 °C at 8 at. % Tb doping (Figure 4d). This might be explained by the competition between the effect of large ionic radius (increasing strain energy) and h⁺ carrier density. In other words, the larger ionic radius of Tb³⁺ results in the τ_c reduction at lower doping level (<5 at. %)³⁰ while the high concentration of h⁺ carrier gives rise to the τ_c increment at higher doping level.³¹ The τ_c reduction under Tb doping is in accordance with the density functional theory study on doped VO₂ materials with large radius cations.³² Compared with the reported F-,³³ Mg-,³⁴ Zr-doped, or W–Zr-codoped VO₂ thin films,³⁵ the Tb-doped VO₂ exhibits the largest T_{lum} but less ΔT_{sol} .

3.3. Band Gap of the Thin Films. As illustrated in the literature,³⁶ the optical band gap of semiconductors could be determined according to the expression $(\alpha\hbar\omega)^m = A(\hbar\omega - E_g)$, where $m = 1/2, 1/3, 2,$ and $2/3$ represents the indirect-allowed, indirect-forbidden, direct-allowed, and direct-forbidden optical transition, respectively. In addition, the energy gap detected by optical experiment is usually the direct band gap owing to the momentum conservation with low-excitation probability during the optical transition between two different symmetry points.³⁷ Therefore, we determined the direct band gap of the pristine and doped VO₂ samples by fitting the linear part of the curve $(\alpha\hbar\omega)^2$ vs $\hbar\omega$ (Figure 5a) with the expression $(\alpha\hbar\omega)^2 = A(\hbar\omega - E_g)$, where α is the absorption coefficient ($\alpha d = -\ln(T/1 - R)$), A is a constant, and $\hbar\omega$ is the photon energy. As depicted in Figure 5b, the E_g is widened steadily from 2.67 to 3.0 eV along with the Tb doping (below 6 at. %), which should benefit the increase of T_{lum} as seen in Table 2. Such similar behavior has also been reported in Mg²⁺-doped VO₂ thin films.^{38–41} However, upon further increasing the Tb doping, the E_g begins to decay slightly, resulting in a moderately drop of T_{lum} , which may be ascribed to the competition between the strain energy and the h⁺ carrier density introduced by the Tb³⁺ doping.

4. CONCLUSIONS

In summary, the Tb^{3+} cations were first doped into the VO_2 lattice, and an enhancement of thermochromic properties in terms of reduced τ_c and largely increased T_{lum} was observed at the doping level from 1 to 5 at. %. With Tb^{3+} doping from 1 to 5 at. %, the T_{lum} was largely increased from 45.8% (pristine VO_2) to 73.2% while τ_c was marginally reduced from 67.5 °C (pristine VO_2) to 60 °C. However, upon further increasing the doping level to 10 at. %, the T_{lum} was slightly depressed to 62.8% and the τ_c returned back to 67.5 °C, which should be mainly ascribed to the competition between the strain energy and the free h^+ carrier density introduced by the doping. With regard to the smart window applications, the future study on Tb–M (M = W, Mg, F, Zr)-codoped VO_2 thin films may provide an alternative way to get a combination of high T_{lum} as well as large ΔT_{sol} , considering the increase of T_{lum} with slightly compromised ΔT_{sol} in single Tb doping.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

This research is supported by the Singapore National Research Foundation under CREATE programme: Nanomaterials for Energy and Water Management and Singapore Ministry of Education (MOE) Academic Research Fund Tier 1 RG101/13 and an MSE-ERC Julich collaboration-MAP project grant. XRD, FESEM and TEM characterization was performed at the Facility for Analysis, Characterization, Testing and Simulation (FACTS) in Nanyang Technological University, Singapore and in the Ernst Ruska-Centre for Microscopy and Spectroscopy with Electrons (ER-C) in Forschungszentrum Jülich, Germany. The authors acknowledge financial support from the European Union under the Seventh Framework Programme under a contract for an Integrated Infrastructure Initiative. Reference 312483-ESTEEM2. In addition, we thank Mr Min Hao Goh for the XPS test.

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